

Date: Wednesday, 20/05/2009 9:57:49 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48071	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251227
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45161	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



*AS*

**Comment:** PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-227 with Dart IPP D212-725-1-227"

Send a copy of this IPP

20/05/2009 ①

**MAY 25 2009**

2.0 D2127251227 bracket



*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

**MAY 25 2009**

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-227	Gusset	<u>45398.168</u>

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-227 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

**MAY 25 2009**

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48071

Part Number: D2127251227

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/26

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/05/26

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.66**Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78.  
Material AISI 304, .020 Batch No. 1758**1.66** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.67**Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material 321 ANN SS .020, Batch No. 2828.

**1.67** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.68**Discrepancy:

Fabricate D212-725-1-227, Bracket for Dart Aerospace.

Resolution:

D212-725-1-227, Bracket fabricated IAW D212-725-1 Dwg Pg 80. Material 301 1/2 .025, Batch No. 2451.

**1.68** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.69**Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No. 2978.

**1.69** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*